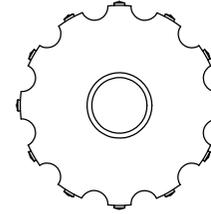
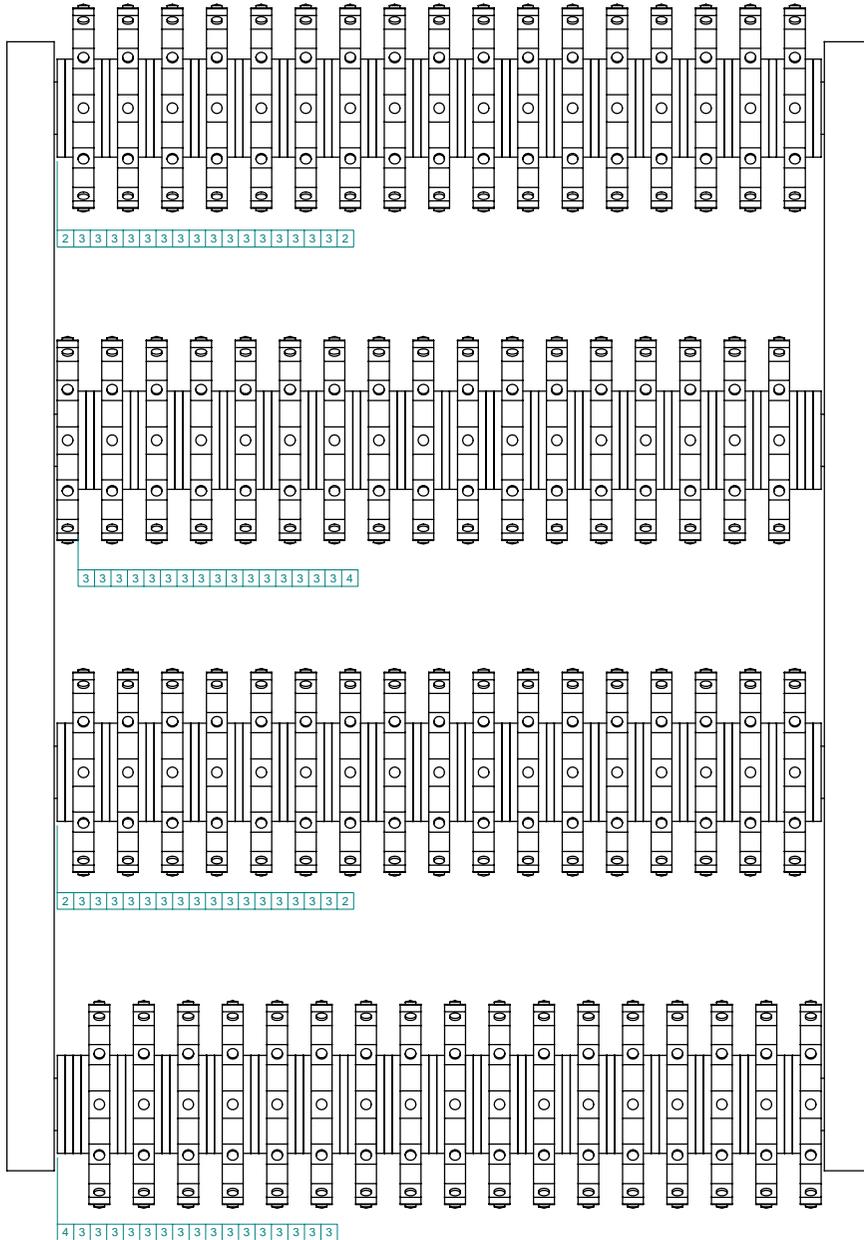


BMP-300
12PT TC PREMIUM CUTTER
12 INCH WIDTH



QUANTITY	CATALOG NUMBER	DESCRIPTION
208	WA-2138-3	WASHER/SPACER
68	TT12-2580-8P	12PT PREMIUM CUTTER

NOTE: THERE CAN BE A DIFFERENCE IN THE NUMBER OF SPACERS, BUT THERE MUST BE A CLEARANCE OF 1/8" TO 3/16" BETWEEN THE SUPPORTING SEGMENTS.

NOTE:

1. PART TO BE FREE OF SHARP EDGES, BURRS, SLAG AND WELD SPATTER.

REV	ZONE	DESCRIPTION	DATE	BY	NCR#
REVISION					
<small>THIS DRAWING AND THE DESIGN SHOWN THEREIN IS THE PROPERTY OF BLASTRAC N.A. AND USE OR COPIES THEREOF CANNOT BE MADE WITHOUT WRITTEN CONSENT.</small>					
		APPROVAL		APPROVED BY: INITIAL	
				APPROVAL DATE: DATE	
				TT12-2580-8P	
BLASTRAC					
12PT TC PREMIUM CUTTER					
BMP-300					
31201 NORTH SANTA FE OKLAHOMA CITY, OK 73114 U.S.A.					
SCALE 1:1		DRWN TGC		869-SD012	
DATE 6/28/07		SHT 1 OF 1			

REV	ZONE	DESCRIPTION	DATE	BY
DIMENSIONAL TOLERANCES				
FABRICATING		WELDING & ASSEMBLY		RELATIONAL
<small>(SHEARING, BURNING, PUNCHING)</small>		<small>(SHEARING, BURNING, PUNCHING)</small>		<small>FLATNESS (IN OVERALL)</small>
TWO PLACE DECIMALS		TWO PLACE DECIMALS		± 0.00'
AND FRACTIONS		AND FRACTIONS		LENGTH THROUGH (40.00')
ANGULAR (POSITIONAL)		ANGULAR (POSITIONAL)		± 12'
± 12'		± 12'		SQUARENESS (CORNER)
BEND RADIUS IS EQUAL TO MATERIAL THICKNESS, UNLESS OTHERWISE NOTED.		SLL WELDMENTS		± 0.12'
		± 0.12'		CORNER, MAX. DIFFERENCE (IN DIAGONALS)

REV	ZONE	DESCRIPTION	DATE	BY	NCR#
REVISION					
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		APPROVAL		APPROVED BY: INITIAL	
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